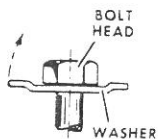
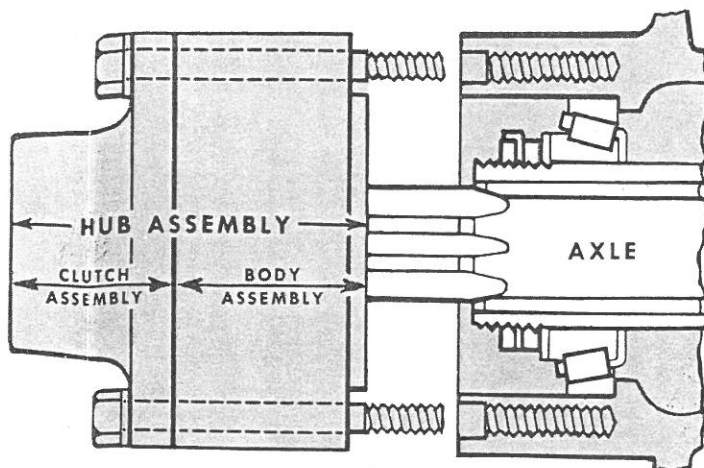


Installation Instructions WARN LOCKING HUBS

1. Remove vehicle drive flange.
2. If studs are used as a flange fastening, replace them with studs or cap screws provided with the hubs.
3. Separate clutch and body assemblies of Warn hubs.
4. Place body assembly in position on wheel housing using gasket provided.
5. Re-install any axle fastenings.
6. Position clutch assembly on body assembly using gasket provided. Insert bolts and washers, recessed side of washer next to bolt head.
7. Tighten to appropriate torque values: 5/16" bolt—20 to 23 Lb.-Ft. (2.8-3.2 KG.M.); 3/8" Bolt — 30-35 Lb.-Ft. (4.1-4.8 KG.M.); 7/16" Bolt — 55-60 Lb. Ft. (7.6-8.3 KG.M.)
8. Bend washer tab up.

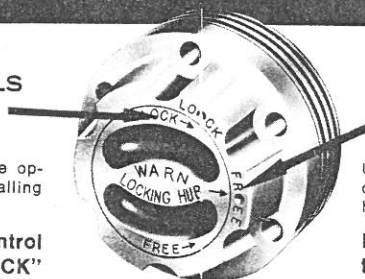


OPERATING INSTRUCTIONS

SET BOTH HUB CONTROL DIALS AT 'LOCK' FOR NORMAL 4-WHEEL DRIVE

With both Hubs in "Lock" position, the vehicle operates in 4-wheel drive, the same as before installing hubs.

Do not move the vehicle unless the Control Arrow is completely at either the "LOCK" or "FREE" position.



LOCKING HUBS

SET BOTH HUB CONTROL DIALS AT 'FREE' FOR FREE-WHEELING 2-WHEEL DRIVE

Use "FREE" position for all driving that does not require 4-wheel drive power and traction. With both hubs in "FREE" position, there is no front end drag.

DO NOT MOVE VEHICLE in low range of transfer case with Locking Hubs set in "FREE" position.

USE FINGERS ONLY TO TURN CONTROLS