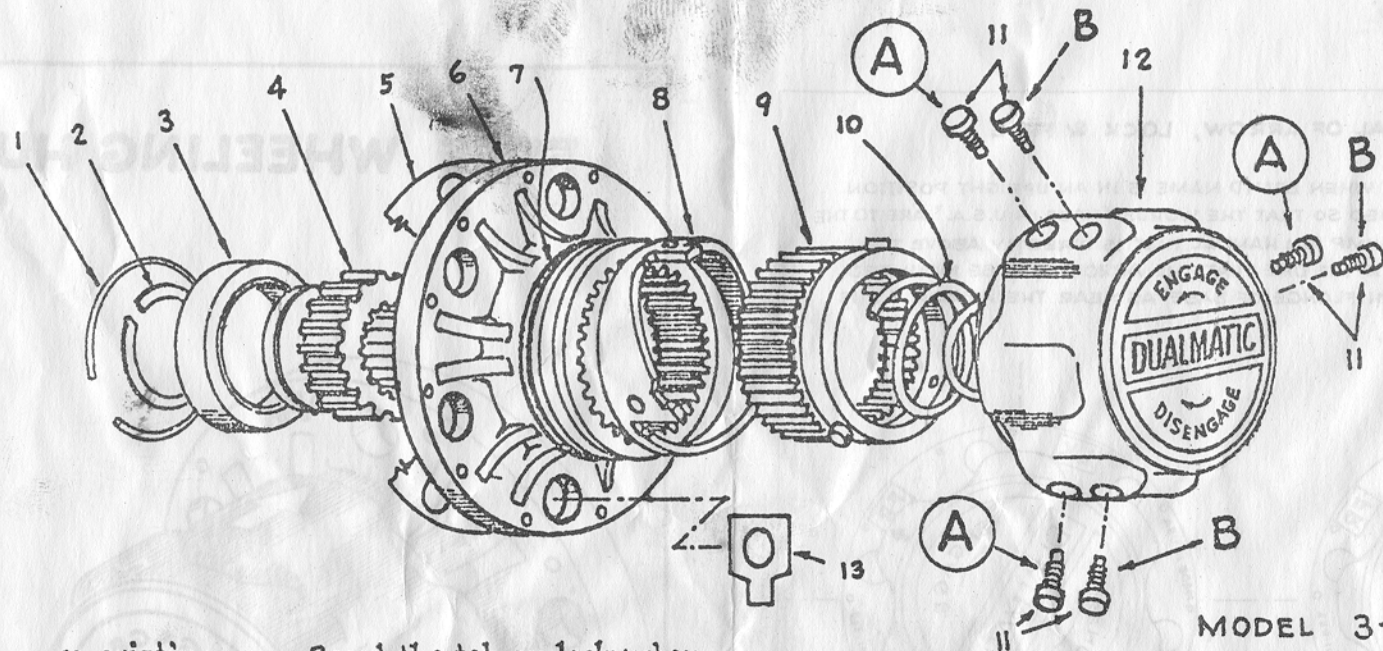
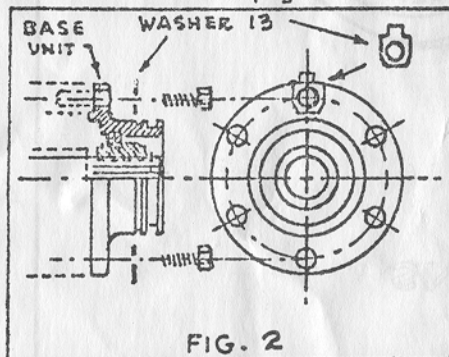




MODEL 3-3042

Step 1. Remove existing drive flange, its fastenings, & retaining ring on end of axle. Be certain that gasket surface is flat and smooth, and clean.

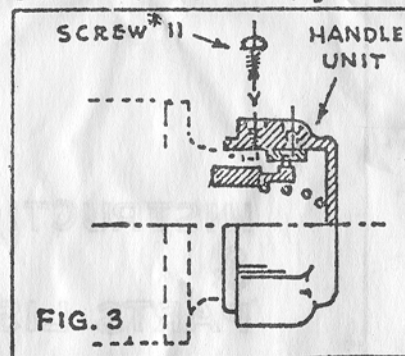
Step 2. Install base unit to vehicle. See fig. 2.



Use the original fastenings that were removed. Omit lockwasher from original fastenings and use the special washers furnished. on each fastening. Tighten very carefully. First just gently, each bolt, then each one to 10 ft. lb. then to 25 to 30 ft. lb. torque.

Bend the tab on lockwasher up against the bolt head to secure it. NOTE: Use of plastic gasket material from a tube is acceptable. Replace snap ring on axle.

Step 3. Assemble handle unit to base. See fig. 3.



Push handle on by hand until screw hole for screw #11 lines up with groove in base. Insert three screws. Do not force screws.

LIST OF MATERIALS

KEY	PART NO.	QTY.	DESCRIPTION
1	105.04	1	RETAINING RING
2	105.03	1	RETAINING RING
3	102.07	1	BUSHING ASSEMBLY
4	524,104.10	1	GEAR
5	5,106.10	1	GASKET
6	524,101.10	1	BASE
7	25,110.11	1	"O" RING
8	501,107.52	1	CAM
9	504,104.52	1	SLIDING GEAR
10	501,109.10	1	SPRING
11	123.13	6	SCREW
12	118.01	1	HANDLE
13	117.04	6	LOCK WASHER

Hubs may be greased as often as front wheel bearing is serviced. Do not pack hub full of grease, but grease lightly using a light chassis grease.

Note: Careful tightening of bolts fastening base to vehicle is of importance to obtaining strength.